



**ACRYLOCOAT™** brand Spray or Roll Applied Texture  
**ACRYLOSTUK™**  
 Decorative Coarse Finish Elastomeric Coating

**PRODUCT DATA**  
**#70071**  
**15 YEAR LIMITED MATERIAL WARRANTY**  
**02/22/13**  
*superseding: 11/02/12*

#### ACRYLOSTUK™ PRODUCT DESCRIPTION:

**ACRYLOCOAT™** brand **ACRYLOSTUK™** is One Part of the Multi-Stage **ACRYLOCOAT™** Decorative Finish Protective Coating System. **ACRYLOSTUK™** is a Waterproofing Acrylic Spray or Roll Applied Decorative Coarse Finish Texture Coating. It is a Revolutionary Elastomeric Acrylic Formulation with a Trade Secret mixture of Aggregates to create a Spray Applied (using proper spray equipment) or Roll Applied Worm Pattern, Cement Like and Stucco Like Finish as an Exterior Decorative Finish System. When applied in conjunction with **ACRYLOCOAT™** brand **ACRYLOPRIME™**, it seals and forms a waterproofing, flexible, breathable finish that has outstanding durability. It has been designed to replace cementitious finishes and combat the destructive environmental forces of nature. The **ACRYLOCOAT™** brand Product Line is generally an Exterior Decorative Coating System, but can be used on Interior Surfaces as well. Excellent for use as an Interior Basement Finish on most types of Masonry Walls. A **FIFTEEN YEAR LIMITED MATERIAL WARRANTY** against chipping, cracking and peeling is available only when applied as part of the **ACRYLOCOAT™** Decorative Finish Protective Coating System. Inquire about the Detailed Application Procedure.

#### ACRYLOSTUK™ APPLICATION USES:

**ACRYLOSTUK™** can be used on most any Interior or Exterior Substrate including: wood, primed metal, galvanized, primed synthetic or aluminum siding, tin, copper, asbestos, asphalt, urethane, polyester, styrofoam, foam, fiberglass, clay, adobe, brick, stucco, slate, cement block, poured concrete, slab and various other substrates. The **ACRYLOCOAT™** brand Product Line is excellent to decorate and enhance the exterior walls and facades of buildings, homes and facilities including: residential, commercial and industrial applications.

#### ACRYLOSTUK™ DECORATIVE FINISH COLORS:

**ACRYLOSTUK™** comes standard in White. Colors are achieved by applying tinted **ACRYLOSEAL™** or **ACRYLOSATIN™** Finish Coat over the **ACRYLOSTUK™**. NOTE: Even if the desired color is white, a coat of white **ACRYLOSEAL™** or **ACRYLOSATIN™** is required over **ACRYLOSTUK™**.

#### ACRYLOSTUK™ SURFACE PREPARATION:

If **ACRYLOSTUK™** is used in the 15 Year Warranted **ACRYLOCOAT™** Decorative Finish Protective Coating System, please inquire for a detailed application procedure sheet and strictly follow the application method. If Applicable, trenching is necessary to form a complete seal; trench 4 to 6 inches around the perimeter of the structure. For proper adhesion to an existing substrate, it is essential that the surface be pressure washed at a minimum of 1500 P.S.I., using a water and chlorine solution, removing any loose, flaking or peeling paint along with any dirt, oil, grease, residues and especially mold, mildew and algae. Wire brush if necessary. Apply only to a sound, well prepared wall surface. Rusted metal must be primed. Inquire about **METAL-PRIME RED-OX™** Rust Treatment Process. Patch any holes, cracks, seams, imperfections, etc., with **ACRYLOPATCH™** Waterproofing Caulk & Sealant. It is recommended to use **ACRYLOPRIME™** before application of **ACRYLOSTUK™**, and a coat of **ACRYLOSEAL™** or **ACRYLOSATIN™** Finish Coat over the coat of **ACRYLOSTUK™**. Wait 12 hours between coats of any of the **ACRYLOCOAT™** Product Line.

#### ACRYLOSTUK™ APPLICATION PROCEDURE:

No thinning is required, use product as is from the container. Hand stir or use a heavy duty drill motor with a paddle type blade to mix if necessary. Do not apply when temperatures are below 45 degrees Fahrenheit or when humidity is very high. **ACRYLOSTUK™** can be sprayed with equipment as basic as a hopper gun and can produce unlimited textures simply adjusting the air pressure and/or the size of the spray tip. This method also helps provide different knock down finishes. **ACRYLOSTUK™** can be applied using a heavy nap roller to produce a coarse finish as well as many other aesthetic finishes. Other finishes can also be formed by using a metal or plastic trowel, placed flat and directly onto the freshly applied **ACRYLOSTUK™** and moving it over the surface in a circular or "figure eight" motion, "cut" the swirl or worm pattern desired. Clean all tools and equipment immediately after use with warm soapy water.

ACRYLOCOAT™

Ambient Temperature of 77°F and RH of 50%

#### TECHNICAL SPECIFICATIONS:

Rates &amp; Times May Vary Beyond Specifications

FINISH:	Flat	SPREAD RATE:	25 to 50 sq.ft./gal.
COLOR:	White (Not-Tintable)	DRY TO TOUCH:	2 to 4 Hours
VEHICLE TYPE:	Acrylic Copolymer Emulsion	RECOAT:	12 Hours
SOLIDS by WEIGHT:	63% +/- 2%	CURE TIME:	5 to 7 Days
SOLIDS by VOLUME:	43% +/- 2%	SIZES:	5 Gallon, 55 Gallon Drum
V.O.C.'s (averages):	.61 lbs./gal. • 73.2 g/liter	GALLON WEIGHT:	11.2 lbs. +/- .3 lbs.

Information presented on this Data Sheet has been compiled from sources to be reliable, and is accurate and reliable to the best of our knowledge and belief but is not guaranteed to be so.