



**ACRYLOCOAT™ brand Trowel or Brush Applied**  
**ACRYLOPATCH™**  
**HIGH SOLIDS WATERPROOFING ACRYLIC**  
**Surface Filler, Caulk, Patch and Sealant**

**PRODUCT DATA**  
**#70020**  
**03/16/18**  
*superseding: 03/19/13*

**ACRYLOPATCH™ PRODUCT DESCRIPTION:**

ACRYLOCOAT™ brand ACRYLOPATCH™ is One Part of the Multi-Stage ACRYLOCOAT™ Decorative Finish Protective Coating System. ACRYLOPATCH™ is a Waterproofing Acrylic Trowel or Stiff Brush Applied Caulk and Sealant. It is a Revolutionary 100% Acrylic Formulation with a Trade Secret mixture of High Solids Fillers to create a Trowel or Stiff Brush Applied Caulk and Sealant as part of an Exterior Decorative Finish System. When applied in conjunction with ACRYLOCOAT™ brand ACRYLOPRIME™ and any of the ACRYLOCOAT™ textures (ACRYLOSTUK™ or ACRYLOSAND™), it seals and forms a waterproofing, flexible, breathable finish that has outstanding durability. It has been designed to replace cementitious finishes and combat the destructive environmental forces of nature. The ACRYLOCOAT™ brand Product Line is generally an Exterior Decorative Coating System, but can be used on Interior Surfaces as well. A TWENTY YEAR LIMITED MATERIAL WARRANTY against chipping, cracking and peeling is available only when applied as part of the ACRYLOCOAT™ Decorative Finish Protective Coating System. Inquire about the Detailed Application Procedure.

**ACRYLOPATCH™ APPLICATION USES:**

ACRYLOPATCH™ is specifically designed to waterproof, seal and fill holes, voids, cracks and imperfections. ACRYLOPATCH™ is a multi-purpose Caulk and Sealant that was designed for virtually any substrate and dries to a tough, yet flexible sealant with minimal shrinkage. ACRYLOPATCH™ can be used on most any Interior or Exterior Substrate including: wood, primed metal, galvanized, primed synthetic or aluminum siding, tin, copper, asbestos, asphalt, urethane, polyester, styrofoam, foam, fiberglass, clay, adobe, brick, stucco, slate, cement block, poured concrete, slab and various other substrates. The ACRYLOCOAT™ brand Product Line is excellent to decorate and enhance the exterior walls and facades of buildings, homes and facilities including: residential, commercial and industrial applications.

**ACRYLOPATCH™ SURFACE PREPARATION:**

If ACRYLOPATCH™ is used in the 15 Year Warranted ACRYLOCOAT™ Decorative Finish Protective Coating System, please inquire for a detailed application procedure sheet and strictly follow the application method. For proper adhesion to an existing substrate, it is essential that the surface be pressure washed at a minimum of 1500 P.S.I., using a water and chlorine solution, removing any loose, flaking or peeling paint along with any dirt, oil, grease, residues and especially mold, mildew and algae. Wire brush if necessary. Apply only to a sound, well prepared wall surface. If the surface remains chalky or is in poor condition after cleaning, a coat of ACRYLOPRIME™ is necessary. Rusted metal must be primed prior to application of ACRYLOPATCH™. Inquire about METAL-PRIME RED-OX™ Rust Treatment Process.

**ACRYLOPATCH™ APPLICATION PROCEDURE:**

Do not thin, use product as is. Do not apply when temperatures are below 45 degrees Fahrenheit or when humidity is very high. Apply ACRYLOPATCH™ by trowel or stiff brush to the prepared surface. Clean all tools and equipment immediately after use with warm soapy water.

**NOTE:** ACRYLOPATCH™ allows minimal shrinkage, but the thicker it is applied, the more it will shrink. Evaluate after 12 hours to determine if additional ACRYLOPATCH™ is required.

Ambient Temperature of 77°F and RH of 50% **TECHNICAL SPECIFICATIONS:** Rates & Times May Vary Beyond Specifications

FINISH:	Flat	SPREAD RATE:	144 Cu. Inches per Gallon
COLOR:	White (Non-Tintable)	DRY to TOUCH:	2 to 4 Hours
VEHICLE TYPE:	Acrylic Copolymer	RECOAT:	12 Hours
SOLIDS by WEIGHT:	64% +/- 2%	CURE TIME:	5 to 7 Days
SOLIDS by VOLUME:	40% +/- 2%	SIZES:	5 Gallon
V.O.C.'s (averages):	.40 lbs./gal. • 45.0 g/liter	GALLON WEIGHT:	11.7 lbs. +/- .3 lbs.

*Information presented on this Data Sheet has been compiled from sources to be reliable, and is accurate and reliable to the best of our knowledge and belief but is not guaranteed to be so.*